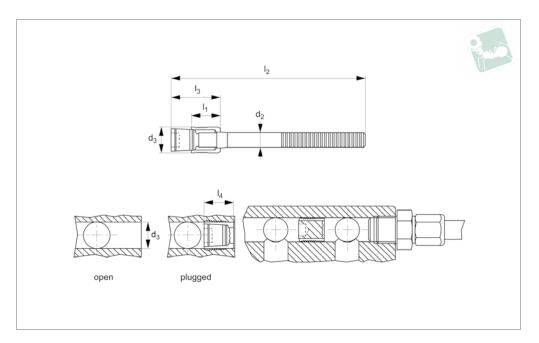


# **Pull Expansion Sealing Plugs**







SE0520

### Material

Sleeve: case-hardened steel, black oxide

Mandrel: heat-treated steel, black oxide finish.

#### **Technical Notes**

These high pressure sealing plugs are used to blank off externally drilled holes for air

No need for tapping, reaming, machining

of 0-ring grooves or the use of tapes or sealants.

Short version - with short mandrel. Long version - with long mandrel.

Working pressure up to 450 bar (dependent on body material and material into which installed).

Pulling on the mandrel forces the plug insert into the plug body, expanding the body out to grip on the channel walls. At a set pressure the mandrel then breaks off and is removed with the plug remaining firmly set inside the bore.

## **Important Notes** Please refer to technical pages for product installation details.

Order No.	$d_1$	$d_2$	d <sub>3</sub> +0.12 -0.0	I <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub> max.	I <sub>4</sub> max.	Type
SE0520.01-040-C	4.0	2.50	4.0	4.0	39	9.0	6.5	Short
SE0520.01-050-C	5.0	3.00	5.0	5.5	41	10.0	7.5	Short
SE0520.01-060-C	6.0	3.40	6.0	6.5	43	12.0	8.0	Short
SE0520.01-080-C	8.0	4.20	8.0	8.5	40	15.0	10.5	Short
SE0520.01-090-C	9.0	4.50	9.0	9.5	43	17.0	11.0	Short

0333 207 9969

