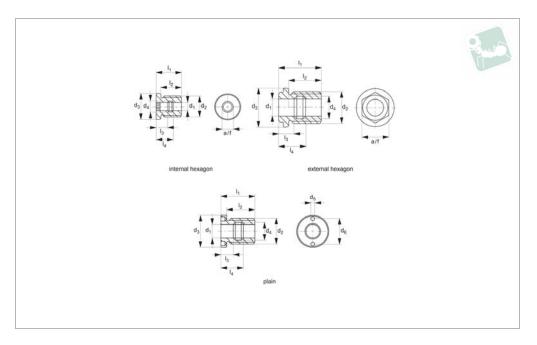


Locating Bushes for ball lock pins





LA1310

Material

Body: stainless steel 1.4305. (AISI 303).

Technical Notes

For quick and safe location of single acting ball lock pins - especially in soft materials such as aluminium, or in thin walled

components.

Can be used from both sides. Optimised centering due to precision collar on bush.

Important Notes

l₅ and l₆ refer to depths of ball locating recess when bush is installed flange collar up, or flange collar inverted (see diagram

Use pin face spanner with 5mm pin to install pin mount bushings.

| Order No. | Type | d ₁ tol. H11 | d_2 | d ₃ tol. h9 | d_4 | d_5 | d_6 | Weight g |
|-----------------|---------|----------------------------|----------------|---------------------------|----------------|-------|----------------|-------------|
| LA1310.M05-12-S | Int Hex | 5 | M12 | 18 | 6.0 | _ | _ | 15 |
| LA1310.M06-12-S | Int Hex | 6 | M12 | 18 | 7.5 | _ | - | 13 |
| LA1310.M08-16-S | Int Hex | 8 | M16 | 22 | 10.0 | - | - | 29 |
| LA1310.M10-24-S | Int Hex | 10 | M24 | 30 | 12.5 | - | - | 75 |
| LA1310.M12-24-S | Int Hex | 12 | M24 | 30 | 15.0 | - | - | 66 |
| LA1310.M16-30-S | Ext Hex | 16 | M30 | 36 | 19.5 | - | - | 124 |
| LA1310.M20-36-S | Ext Hex | 20 | M36 | 45 | 25.5 | - | - | 208 |
| LA1310.M25-42-S | Ext Hex | 25 | M42 | 50 | 32.0 | - | - | 415 |
| LA1310.M16-31-S | Plain | 16 | M30 | 39 | 19.5 | 5.1 | 30 | 160 |
| _A1310.M20-37-S | Plain | 20 | M36 | 43 | 25.5 | 5.1 | 30 | 257 |
| LA1310.M25-43-S | Plain | 25 | M42 | 50 | 32.0 | 5.1 | 36 | 434 |
| Order No. | I_1 | I_2 | I ₃ | I_4 | I ₅ | i | I ₆ | A/F |
| _A1310.M05-12-S | 19 | 15 | 9.0 | 13.0 | 5. | 1 | 9.0 | 5 |
| A1310.M06-12-S | 19 | 15 | 9.4 | 13.0 | 5. | 6 | 8.8 | 6 |
| LA1310.M08-16-S | 25 | 20 | 12.0 | 17.0 | 7. | 3 | 11.7 | 8 |
| LA1310.M10-24-S | 29 | 24 | 13.5 | 19.5 | 8.9 | 9 | 14.1 | 10 |
| LA1310.M12-24-S | 29 | 24 | 14 | 20 | 9. | 6 | 14.4 | 12 |
| LA1310.M16-30-S | 39 | 29 | 15.5 | 23.5 | 6. | 1 | 12.8 | 24 |
| LA1310.M20-36-S | 49 | 38 | 17.5 | 31.5 | 7. | 7 | 19.3 | 30 |
| LA1310.M25-42-S | 65 | 50 | 26.5 | 38.5 | 13 | .3 | 21.8 | 36 |
| LA1310.M16-31-S | 39 | 33 | 15.5 | 23.5 | 10 | .4 | 16.6 | - |
| LA1310.M20-37-S | 49 | 42 | 17.5 | 31.5 | 11 | | 23.1 | - |
| LA1310.M25-43-S | 65 | 57 | 26.5 | 38.5 | 13 | 3 | 21.8 | _ |

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Locating Bushes for ball lock pins



LANYAR





Wixroyd Ball Lock Pins applications

Positioning Elements





Sound Rigging Systems

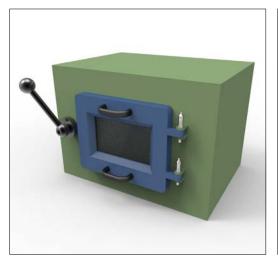
Ball lock pins on a sound rigging system. Offering secure fixing with high shear forces and easy fitting for operators at heights.

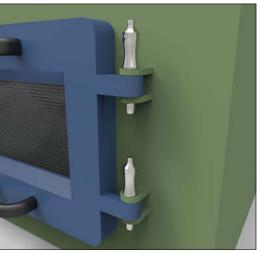
In addition full black powder coating of grip and actuation button eliminates glare from other stage lighting.





Gym Equipment





Scientific and Medical



ov-W33060.BK-A-TQR1706-W33250-A-TLA1066-a-rnh - Updated - 27-10-2022

Wixroyd Ball Lock Pins

features



Pin Material

1.4305 (AISI 303) - shear force approx. 60% of higher material version 1.4542

1.4542 (AISI 630) - identified by the ridge on the pin

CRES 17-4PH (AMS 5643) aviation standard







Handle Style



Plastic tri-star



T-handled, metal



L-handled, metal



Mushroom, metal



Single piece metal, contoured



length, plastic

Special plastic self-spring



Key ring



Safety, metal



Mushroom Type B aviation



Type R aviation

Lanyards and **Locating Bushes**



Stainless wire -(coated) -2 x key ring



Stainless wire -Key ring and fixing loop



Plastic -2 x cable tie



(coated) -2 x key ring

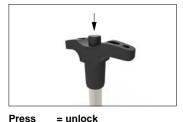


Stainless bead chain -2 x key ring



Locating bushes

Actuation



Release = lock (standard)



Press = unlock and position Release = lock and simultaneous clamp



Simple spring loaded balls "pullout pin"

Important Note

Important Note: Ball lock pins are not suited to lifting applications! For quick release lifting pins, see part 33400.





Shear force



Lifting force

Special Variations





Variations on our standard designs are possible, please contact our sales team for technical assistance. Quick production on specials can be as little as 3 weeks.







Applications

- Positioning.
- Lifting.
- Locking.
- Indexing.
- Joining.

33194 - Single acting ball lock pins, self locking, simple finish.



33140 - Socket pins, nonlocking, spring loaded balls.



33100 - Single acting ball lock pin, self locking.



33180 - Clamping pins, with span compensation, selflocking.



33250 & 33270 - Lanyards.

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33220 - Ball lock pins, single acting - L-handle

