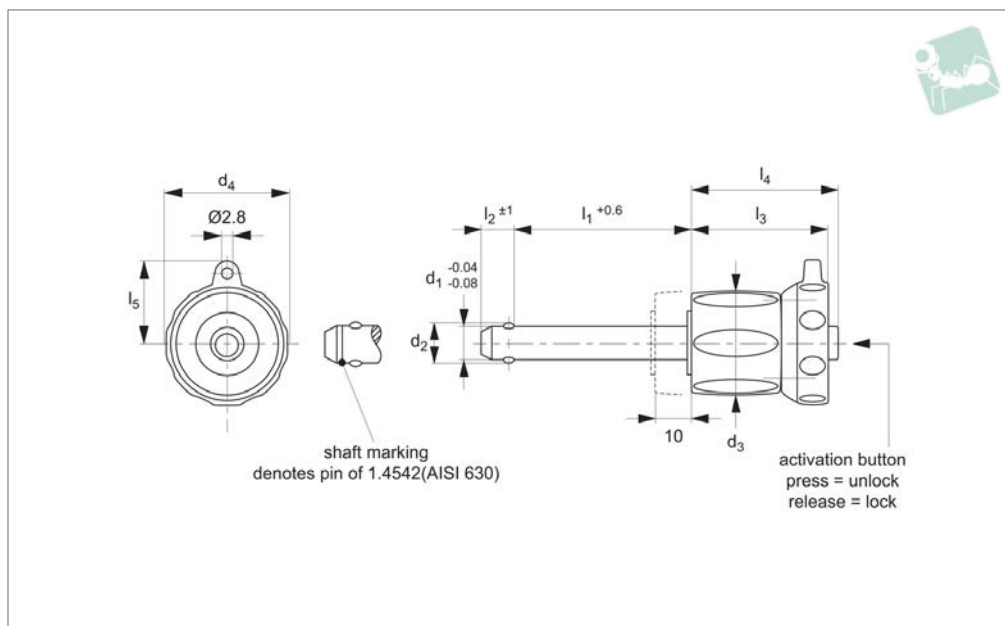




Ball Lock Pins - Single Acting

self-locking - adj. length - stainless 1.4542

Quick Release Pins



QR1806

QUICK RELEASE PINS

Material

Pin: stainless steel 1.4542 (AISI 630), precipitation hardened, blast finish. Offering extreme load capacity. (Marked at end of shaft to denote 1.4542 material).
Ball: stainless steel 1.3541
Spring: stainless steel.
Adj. Grip: thermoplastic, grey/black.

Technical Notes

Pressing = unlocking.

Releasing = locking.

Unique design; adj.grip offers up to 10mm of clamping stroke on pin length l_1 after installation.

Temperature resistance -30°C to +80°C.
For quick fastening and locking of frequently repeated connections, with additional clamping capacity of up to 10mm stroke.

Tips

For lanyards & retaining cables see part no.LA1066. Easy install locating bushes available see part no.LA1310.

Important Notes

*Shearing resistance similar to DIN 50141.

Order No.	d_1	l_1	Material	d_2	d_3	d_4	l_2	l_3	l_4	l_5	Loc'n hole tol. H11	Shearing resistance, double kN min.	Weight g
QR1806.M05-000-T	5	0 - 10	Stainless 1.4542	5.5	17.6	23.6	6.0	25.7	26.2	15.9	5	24	24
QR1806.M05-050-T	5	5 - 15	Stainless 1.4542	5.5	17.6	23.6	6.0	25.7	26.2	15.9	5	24	25
QR1806.M05-010-T	5	10 - 20	Stainless 1.4542	5.5	17.6	23.6	6.0	25.7	26.2	15.9	5	24	26
QR1806.M05-015-T	5	15 - 25	Stainless 1.4542	5.5	17.6	23.6	6.0	25.7	26.2	15.9	5	24	27
QR1806.M05-020-T	5	20 - 30	Stainless 1.4542	5.5	17.6	23.6	6.0	25.7	26.2	15.9	5	24	27
QR1806.M06-000-T	6	0 - 10	Stainless 1.4542	7.0	17.6	23.6	7.0	25.7	26.2	15.9	6	35	25
QR1806.M06-005-T	6	5 - 15	Stainless 1.4542	7.0	17.6	23.6	7.0	25.7	26.2	15.9	6	35	26
QR1806.M06-010-T	6	10 - 20	Stainless 1.4542	7.0	17.6	23.6	7.0	25.7	26.2	15.9	6	35	27
QR1806.M06-015-T	6	15 - 25	Stainless 1.4542	7.0	17.6	23.6	7.0	25.7	26.2	15.9	6	35	28
QR1806.M06-020-T	6	20 - 30	Stainless 1.4542	7.0	17.6	23.6	7.0	25.7	26.2	15.9	6	35	29
QR1806.M06-025-T	6	25 - 35	Stainless 1.4542	7.0	17.6	23.6	7.0	25.7	26.2	15.9	6	35	30
QR1806.M06-030-T	6	30 - 40	Stainless 1.4542	7.0	17.6	23.6	7.0	25.7	26.2	15.9	6	35	31



Order No.	d ₁	l ₁	Material	d ₂	d ₃	d ₄	l ₂	l ₃	l ₄	l ₅	Loc'n hole tol. H11	Shearing resistance, double kN min.	Weight g
QR1806.M06-035-T	6	35 - 45	Stainless 1.4542	7.0	17.6	23.6	7.0	25.7	26.2	15.9	6	35	32
QR1806.M06-040-T	6	40 - 50	Stainless 1.4542	7.0	17.6	23.6	7.0	25.7	26.2	15.9	6	35	33
QR1806.M08-010-T	8	10 - 20	Stainless 1.4542	9.6	23.0	27.6	8.2	31.2	33.1	18.0	8	63	57
QR1806.M08-015-T	8	15 - 25	Stainless 1.4542	9.6	23.0	27.6	8.2	31.2	33.1	18.0	8	63	58
QR1806.M08-020-T	8	20 - 30	Stainless 1.4542	9.6	23.0	27.6	8.2	31.2	33.1	18.0	8	63	60
QR1806.M08-025-T	8	25 - 35	Stainless 1.4542	9.6	23.0	27.6	8.2	31.2	33.1	18.0	8	63	62
QR1806.M08-030-T	8	30 - 40	Stainless 1.4542	9.6	23.0	27.6	8.2	31.2	33.1	18.0	8	63	64
QR1806.M08-035-T	8	35 - 45	Stainless 1.4542	9.6	23.0	27.6	8.2	31.2	33.1	18.0	8	63	66
QR1806.M08-040-T	8	40 - 50	Stainless 1.4542	9.6	23.0	27.6	8.2	31.2	33.1	18.0	8	63	68
QR1806.M10-010-T	10	10 - 20	Stainless 1.4542	12.0	23.0	27.6	9.6	31.2	33.1	18.0	10	100	63
QR1806.M10-015-T	10	15 - 25	Stainless 1.4542	12.0	23.0	27.6	9.6	31.2	33.1	18.0	10	100	66
QR1806.M10-020-T	10	20 - 30	Stainless 1.4542	12.0	23.0	27.6	9.6	31.2	33.1	18.0	10	100	69
QR1806.M10-025-T	10	25 - 35	Stainless 1.4542	12.0	23.0	27.6	9.6	31.2	33.1	18.0	10	100	72
QR1806.M10-030-T	10	30 - 40	Stainless 1.4542	12.0	23.0	27.6	9.6	31.2	33.1	18.0	10	100	75
QR1806.M10-035-T	10	35 - 45	Stainless 1.4542	12.0	23.0	27.6	9.6	31.2	33.1	18.0	10	100	78
QR1806.M10-040-T	10	40 - 50	Stainless 1.4542	12.0	23.0	27.6	9.6	31.2	33.1	18.0	10	100	81
QR1806.M10-050-T	10	50 - 60	Stainless 1.4542	12.0	23.0	27.6	9.6	31.2	33.1	18.0	10	100	87
QR1806.M12-015-T	12	15 - 25	Stainless 1.4542	14.5	29.0	34.6	10.6	36.7	39.5	21.8	12	144	123
QR1806.M12-020-T	12	20 - 30	Stainless 1.4542	14.5	29.0	34.6	10.6	36.7	39.5	21.8	12	144	127
QR1806.M12-025-T	12	25 - 35	Stainless 1.4542	14.5	29.0	34.6	10.6	36.7	39.5	21.8	12	144	131
QR1806.M12-030-T	12	30 - 40	Stainless 1.4542	14.5	29.0	34.6	10.6	36.7	39.5	21.8	12	144	135
QR1806.M12-035-T	12	35 - 45	Stainless 1.4542	14.5	29.0	34.6	10.6	36.7	39.5	21.8	12	144	140
QR1806.M12-040-T	12	40 - 50	Stainless 1.4542	14.5	29.0	34.6	10.6	36.7	39.5	21.8	12	144	144
QR1806.M12-050-T	12	50 - 60	Stainless 1.4542	14.5	29.0	34.6	10.6	36.7	39.5	21.8	12	144	152
QR1806.M12-060-T	12	60 - 70	Stainless 1.4542	14.5	29.0	34.6	10.6	36.7	39.5	21.8	12	144	161
QR1806.M12-070-T	12	70 - 80	Stainless 1.4542	14.5	29.0	34.6	10.6	36.7	39.5	21.8	12	144	169
QR1806.M16-020-T	16	20 - 30	Stainless 1.4542	19.0	29.0	34.6	14.0	36.7	39.5	21.8	16	257	159
QR1806.M16-025-T	16	25 - 35	Stainless 1.4542	19.0	29.0	34.6	14.0	36.7	39.5	21.8	16	257	166
QR1806.M16-030-T	16	30 - 40	Stainless 1.4542	19.0	29.0	34.6	14.0	36.7	39.5	21.8	16	257	174
QR1806.M16-035-T	16	35 - 45	Stainless 1.4542	19.0	29.0	34.6	14.0	36.7	39.5	21.8	16	257	182
QR1806.M16-040-T	16	40 - 50	Stainless 1.4542	19.0	29.0	34.6	14.0	36.7	39.5	21.8	16	257	189
QR1806.M16-050-T	16	50 - 60	Stainless 1.4542	19.0	29.0	34.6	14.0	36.7	39.5	21.8	16	257	205
QR1806.M16-060-T	16	60 - 70	Stainless 1.4542	19.0	29.0	34.6	14.0	36.7	39.5	21.8	16	257	220

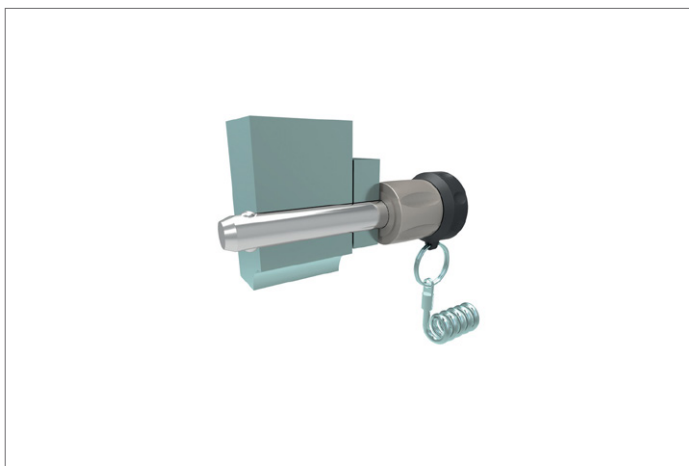


Ball Lock Pins - Single Acting

self-locking - adj. length - stainless 1.4542

Quick Release Pins

Order No.	d ₁	l ₁	Material	d ₂	d ₃	d ₄	l ₂	l ₃	l ₄	l ₅	Loc'n hole tol. H11	Shearing resistance, double kN min.	Weight g
QR1806.M16-070-T	16	70 - 80	Stainless 1.4542	19.0	29.0	34.6	14.0	36.7	39.5	21.8	16	257	235



QUICK RELEASE PINS



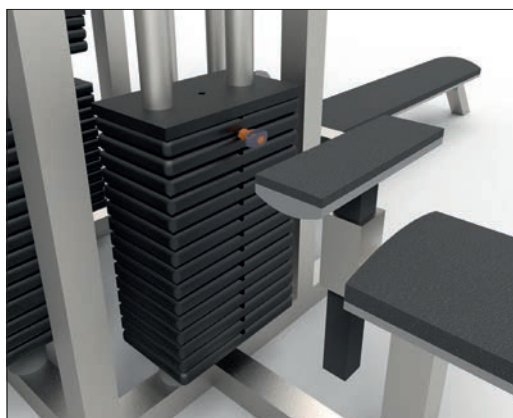
Sound Rigging Systems

Ball lock pins on a sound rigging system. Offering secure fixing with high shear forces and easy fitting for operators at heights.

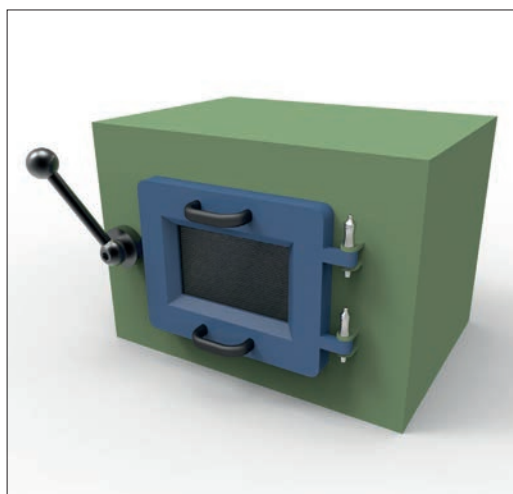
In addition full black powder coating of grip and actuation button eliminates glare from other stage lighting.



Gym Equipment



Scientific and Medical





Wixroyd Ball Lock Pins

features

33060 - 33250

Positioning Elements

QUICK RELEASE PINS

1.4305 (AISI 303) - shear force approx.
60% of higher material version 1.4542

1.4542 (AISI 630) - identified by the ridge
on the pin

CRES 17-4PH (AMS 5643) aviation standard



Pin Material



Plastic tri-star



T-handled, metal



L-handled, metal



Mushroom, metal



Single piece metal,
contoured

Handle Style



Special plastic
self-spring



Adjustable grip
length, plastic



Key ring



Safety, metal



Mushroom Type
B aviation



Type R aviation



Stainless wire -
(coated) -
2 x key ring



Stainless wire -
Key ring and
fixing loop



Plastic -
2 x cable tie



Steel wire -
(coated) -
2 x key ring



Stainless bead
chain -
2 x key ring



Locating
bushes

Lanyards and Locating Bushes



Press = unlock
Release = lock
(standard)



Press = unlock and position
Release = lock and
simultaneous clamp



Simple spring loaded balls
"pullout pin"

Actuation

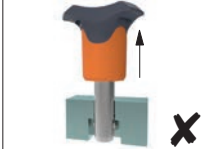
**Important Note: Ball lock pins are
not suited to lifting applications!**
**For quick release lifting pins,
see part 33400.**



Shear force



Lifting force

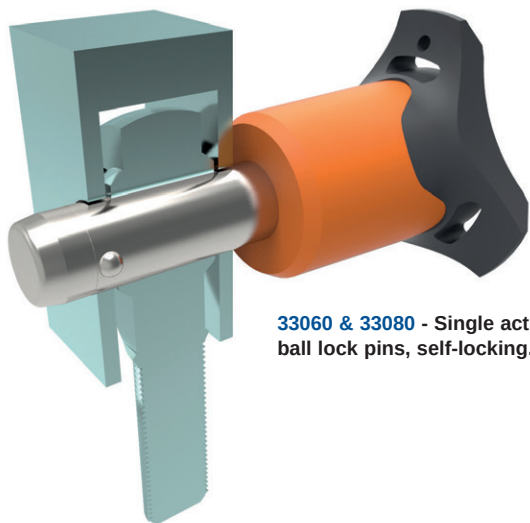


Important Note



Variations on our standard designs
are possible, please contact our
sales team for technical assistance.
Quick production on specials can
be as little as 3 weeks.

Special Variations



33060 & 33080 - Single acting ball lock pins, self-locking.



33194 - Single acting ball lock pins, self locking, simple finish.



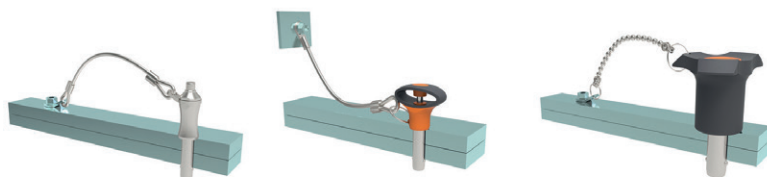
33140 - Socket pins, non-locking, spring loaded balls.



33100 - Single acting ball lock pin, self locking.



33180 - Clamping pins, with span compensation, self-locking.



33250 & 33270 - Lanyards.



33220 - Ball lock pins, single acting - L-handle

Applications

- Positioning.
- Lifting.
- Locking.
- Indexing.
- Joining.